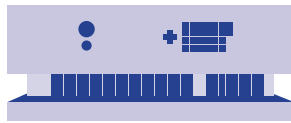
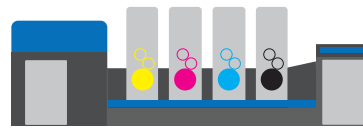


## Finishing



- (2) Müller Martini Primera E1 60 Saddle Stitcher w/8 stations, inside-outside inkjet, cover & card feeders, 4th & 5th knife for 2-up binding, addressing capabilities & ability to read & print for 1-to-1 marketing with (2) Domino Bitjet + v4.5 Inkjet system. Complete signature recognition system capable of reading text, graphics or barcode.
- (2) Müller Martini Primera MC Saddle Stitcher w/6 pockets & cover feeder with MCS inkjet in-line. Complete signature recognition system capable of reading text, graphics or barcode.
- Müller Martini Bravo Saddle Stitcher w/4 stations, 3 knife trimmer, 4th & 5th knife for 2-up binding
- Müller Martini KM-610C Kolbus Perfect Binder w/16 pocket feeders, continuous stream cover feeder, high speed PUR & EVA glue perfect binding at 9000/hour. Complete signature recognition system capable of reading text, graphics or barcode.
- (2) KBA Omega Allpro 90 High Speed Folder/Gluers, HHS cold & hot glue with full optical QC system—designed for manufacturing various boxes and folders
- (2) Bobst VISIONFOLD 110 A2 Universal Folder/Gluer—designed for manufacturing various boxes and folders
- (6) Heidelberg Stahlfolder—TH 82 6/6 (2) fully automated + (4) manual continuous feed folders
- (6) Palamides automated banding packaging lifts
- (4) Multifeder MFT 250
- (3) Multifeder MFT 350
- (2) Moll Marathon Regal Pocket Folder/Gluer w/versa fold, sprint folder & (2) MFT250 Spot Inserters
- (2) Label-Aire 3155 Applicator - provides vertical or horizontal label application
- (5) Polar Highspeed N137 Cutter - 41", all with lifts, RA4 fully automated joggers & Transomat paper handling systems
- MBO B118 (Pile Feed) Folder, 12" x 25"
- Heidelberg Stahl 6/6 Continuous Feed Mini Folder, 19.6875" x 18.125" max flat sheet
- Horizon Stitchliner Mark III Collating System w/3 Collator VAC-L600Ha Towers (18 pockets) - collate, stitch, fold & trim in-line
- Horizon AFV-564F 22" x 35" Folder with scoring and gluing (HHS hot glue) capabilities
- (3) Horizon CRF-362 Creaser & Folder
- Horizon APC-610 Cutter
- Horizon BQ-270V Perfect Binder

## Presses



### Sheetfed

- KBA Rapida 106/CIP4, 8 color (4x4), 29" x 41" Perfector with 2 in-line interchangeable UV or Aqueous coaters, onboard register & color control
- KBA Rapida 106/CIP4, 8 color, 29" x 41" w/in-line Aqueous coater, onboard register & color control
- KBA Rapida 106/CIP4, 6 color, 29" x 41" w/2 in-line interchangeable UV or Aqueous coaters, onboard register & color control
- KBA Rapida 106/CIP4, 6 color, 29" x 41" w/in-line Aqueous coater, onboard register & color control
- Winkler & Dunnebie 214 Envelope Press, 4 color 3" x 3.9375" to 18.125" x 16.5" size
- (4) Toppo 41" Pile Turners

### Web (Heat-Set)

- Komori 38S/CIP4, 6-color, 23.56" x 38" w/rotary trimming, sheeting, folding, spine glue, perforating & scoring. Remoistenable glue or scratch off one side - runs 27# to 9 pt.
- Komori 38S/CIP4, 5-color, 23.56" x 38" w/rotary trimming, sheeting, folding & spine glue - runs 27# to 9 pt.

### Customer Color Viewing Suites

- (14) Color Viewing Stations
- (5) Customer Viewing Suites

### Diecutting/Laminating

- Bobst Visioncut 106LE Flatbed Diecutter/Stripper, 29.125" x 41.75", Optical Registration with continuous feed.
- (2) Bobst Novacut 106E Flatbed Diecutter/Stripper, 29.125" x 41.75"
- Autobond FL105 High Speed Film Laminator— 2 sided, 41" X 29"
- D & K System Accu II HS Film Laminator - 2 sided, 31" x 40"
- i-Cut Kongsberg i-XL-24MC Flatbed Cutter & Router

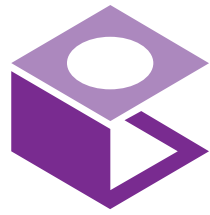


allied printing services, inc.  
**EQUIPMENTLIST**



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# Prepress



## Workflow:

- DALiM Twist Production Workflow
- DALiM ES customer interface software
- GMG color management software

## CTP (Computer-to-Plate) Systems:

- (2) Fuji XMF RIP Server
- (2) Fuji Javelin 8900N-S with Auto Loader and on-line processor

## Digital Proofing Systems:

- (4) EPSON 9890 Inkjet Contract Printer, 44" x 60"
- Canon 850 Color Printer
- (2) Canon Imposition Proofer with Canon ipf4100S Printer

## Secure Encrypted Data Center

- To process PHI, PII and confidential data with the highest level of protection; data encrypted in transit and at rest
- Pageflex Storefront variable data software w/virtual storefront capabilities
- Secure FTP file transfer
- ISO 27001: 2013 Security Certified

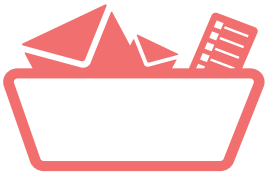
# Digital



## Digital Variable Printing

- Komori Impremia IS29 Digital 29" Inkjet Press – 4 color, prints 17" x 22", 19" x 25", 20" x 28" and 23" x 29"
- (6) Xeikon 9800 Roll-to-Sheet Digital Press – 5 color, 20" w/variable cutoff 12" to 29"
- Canon Océ iX3200 Inkjet Press, 14" x 20" 4 color Inkjet prints up to 350 gsm, 1200 x 1200 dpi with water based piezoelectric ink and in-line inspection camera
- (6) Canon ImagePRESS C10000 VP Press – 4 color 2400 x 2400 dpi resolution w/in-line channel scoring, high-capacity stacking & finishing. Max image area 18.75" x 12.75", max trim size 19" x 13" 20# Text min to 130# Cover max, coated or uncoated.
- (2) Océ VarioPrint 140 Press – one-color, 1200 x 1200 dpi output. Max image area 18.75" x 12.75".
- iJet Color Digital Variable Print Envelope Press – 3" x 4.125" to 9" x 12" size
- Polar Cutter N78Plus – 30"
- Horizon SmartSlitter SMSL-100 - programmable rotary scoring, trimming, slitting, and perforating
- Horizon CRF-362 Creaser and Folder

# Mailing



- (2) W&D BB700S 6 pocket Intelligent Inserters with camera system for Read and Print variable applications. Max size 10" x 13" - MCS Eagle Inkjet heads, 4.25" wide, 600 dpi
- BlueCrest MPS 4-station High Speed Envelope Inserter w/camera system, in-line variable folding, nesting and inserting for #10 and 6" x 9" sizes with MCS Eagle Inkjet heads, 4.25" wide, 600 dpi
- BlueCrest Evolution 3 pocket Automated Inserter, full camera system for complete matching and inkjetting, fully programmable and automated with MCS Eagle Inkjet heads, 4.25" wide, 600 dpi
- Bowe Bell & Howell BBH250 High Speed 6 pocket Inserter w/ Match mailing capable & MCS Inkjet heads
- Bowe Bell & Howell BBH250 High Speed 4 pocket Inserter w/ Match mailing capable & MCS Inkjet heads
- Pitney Bowes #10 Envelope Inserter DI950 w/4 stations
- Mailcrafter Inserter 1200 C-6, accepts formats up to 9" x 12" w/6 stations
- (8) MCS Eagle Inkjet heads, 4.25" wide, 600 dpi
- (2) BX63 2" Videojet Inkjet heads
- (2) Marconi 7000 Cheshire bases – Material Specs: Min 3" x 5", max 16" x 17", thickness up to 1.125"
- Buskro 660 – Material Specs: Min 3" x 5", max 16" x 17", thickness up to 1.125"
- Kirk-Rudy KR545D Tabber – applies wafer seals to 3 sides in a single pass to meet USPS regulations
- (5) Buskro – Tabber/Wafer Sealers
- Norco 360 Label Machine
- Pitney Bowes Paragon Mail Meter
- (2) UPS On-Line Pro Meter
- Federal Express Powership Meter

# Extra Features

## Shipping & Receiving

- (2) Large Trucks – 24'
- (2) Vans
- Delivery Car

## Fulfillment/Warehousing

- For Raw Materials & Customer Printed Material

## Power Equipment

- Generator – 600kW Onan
- Generator – 1500kW Kohler
- Generator – 450kW Kohler
- Generator – 600kW Kohler

## Solar Power

- One of the largest rooftop photovoltaic arrays in Connecticut – 4,540 solar panels, generating green energy for approximately 14% of our total electricity usage

## Additional Services Offered

- Hot melt glue application
- Cold glue application
- Plastic shrink wrapping
- Punching
- Taping
- Wire-o binding
- Kitting
- Full hand finishing
- 3 & 5 hole drilling