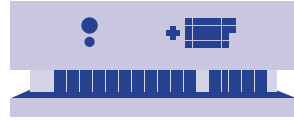
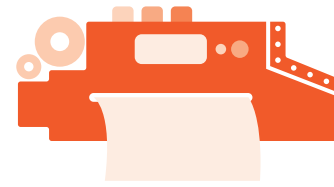


Finishing



- (2) Müller Martini Primera E160 Saddle Stitcher w/8 stations, inside-outside inkjet, cover & card feeders, 4th & 5th knife for 2-up binding, addressing capabilities & ability to read & print for 1-to-1 marketing with (2) Domino Bitjet + v4.5 Inkjet system.
- (2) Müller Martini Primera MC Saddle Stitcher w/6 pockets & cover feeder with MCS inkjet inline.
- Müller Martini Bravo Saddle Stitcher w/4 stations, 3 knife trimmer; 4th & 5th knife for 2-up binding.
- Müller Martini KM-610C Kolbus Perfect Binder w/16 pocket feeders, continuous stream cover feeder, high speed PUR & EVA glue perfect binding at 9,000/hour. Complete signature recognition system capable of reading text, graphics or barcode.
- (2) Bobst VISIONFOLD 110 A2 Universal Folder/Gluer—designed for manufacturing various boxes and folders.
- (4) Multifederer MFT 250
- (3) Multifederer MFT 350
- (2) Moll Marathon Regal Pocket Folder/Gluer w/versa fold, sprint folder & (2) MFT250 Spot Inserters
- (2) Label-Aire 3155 Applicator - provides vertical or horizontal label application.
- (5) Polar Highspeed N137 Cutter - 41", all with lifts, RA4 fully automated joggers & Transomat paper handling systems.
- MBO K8 RS Combi Folder (*World's fastest – designed specifically for signature work*), 30.75" x 47.25" w/Vaculift infeed & intelligent sheet control monitoring systems.
- (8) MBO B-26 (Continuous Feed) Folder, 26" x 50" w/automatic banding packaging lift
- MBO B118 (Pile Feed) Folder, 12" x 25"
- Heidelberg Stahl 6/6 Continuous Feed Mini Folder, 19.6875" x 18.125" max flat sheet
- Horizon Stitchliner w/Four Tower (40 pockets) Vac100 Collating System (*collate, stitch, fold & trim inline*)

Presses



Sheetfed

- KBA Rapida 106/CIP4, 8-color, 29" x 41" w/in-line Aqueous coater, onboard register & color control
- KBA Rapida 106/CIP4, 6-color, 29" x 41" w/in-line interchangeable UV or Aqueous coaters, onboard register & color control
- KBA Rapida 106/CIP4, 6-color, 29" x 41" w/2 in-line interchangeable UV or Aqueous coaters, onboard register & color control
- KBA Rapida 106/CIP4, 6-color, 29" x 41" w/in-line Aqueous coater, onboard register & color control
- Winkler & Dunnebier 214 Envelope Press, 4-color 3" x 3.9375" to 18.125" x 16.5" size
- Halm SuperJet Envelope Press, 2-color, 12" x 18"

Web (Heat-Set)

- Komori 38S/CIP4, 6-color, 23.56" x 38" w/rotary trimming, sheeting, folding, spine glue, perforating & scoring. Remoistenable glue or scratch off one side – runs 27# to 9 pt.
- Komori 38S/CIP4, 5-color, 23.56" x 38" w/rotary trimming, sheeting, folding & spine glue – runs 27# to 9 pt.
- Goss Universal 32 pg Double Web, 4 unit, 23.5" x 36" w/rotary trimming, sheeting & folding

Customer Color Viewing Suites

- (14) Color Viewing Stations
- (5) Customer Viewing Suites

Diecutting/Laminating

- (2) Bobst Novacut 106E Flatbed Diecutter/Stripper, 29.125" x 41.75"
- Heidelberg Cylinder Diecutter/Creaser, 25.25" x 35.375"
- Autobond FL105 High Speed Film Laminator– 2 sided, 41" X 29"
- D & K System 3210 Film Laminator – 1 sided, 31" x 40"
- D & K System Accu II HS Film Laminator – 2 sided, 31" x 40"
- i-Cut Kongsberg i-XL-24MC Flatbed Cutter & Router, i-Cut Software

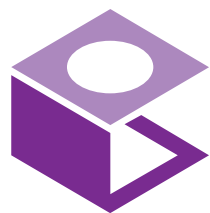


allied printing services, inc.
EQUIPMENTLIST



allied printing services, inc.
One Allied Way
PO Box 850 • Manchester, CT 06045-0850
860.643.1101 • 800.225.8195
www.alliedprinting.com

Prepress



Electronic PrePress

Servers/Workstations:

- (2) IBM System x3850 X5/24 core processors
- Lenovo SR850/56 core processor
- Winchester HX-3U16R Fiber Channel RAID/500TB
- GMG Color Server
- Quantum Scalar 100 LTO tape library
- (10) iMac 27" Color/Graphic Workstation

Workflow:

- DALiM Twist Production Workflow
- DALiM ES customer interface software
- GMG color management software

CTP (Computer-to-Plate) Systems:

- (2) Fuji XMF RIP Server
- (2) Fuji Javelin 8600s with Auto Loader and online processor

Digital Proofing Systems:

- (4) EPSON 9890 Inkjet Contract Printer, 44" x 60"
- Canon 750 Color Printer
- (2) Canon Imposition Proofer with Canon ipf8300S Printer

Secure Encrypted Data Center

- To process PHI, PII and confidential data with the highest level of protection; data encrypted in transit and at rest
- Pageflex Storefront variable data software w/virtual storefront capabilities
- Secure FTP file transfer
- ISO 27001: 2013 Security Certified

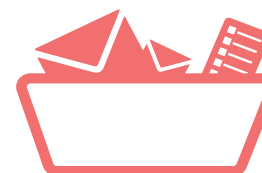
Digital



Digital Variable Printing

- (3) Xeikon 9800 Roll-to-Sheet Digital Press – 5 colors, 20" w/variable cutoff 12" to 29"
- Indigo Model 7900 – 5-color w/white ink kit. Heavyweight attachment for paper up to 18 pt. Max image area 18.25" x 12.25"
- (7) Canon ImagePRESS C10000 VP Press – 4-color 2400 x 2400 dpi resolution w/in-line channel scoring, high-capacity stacking & finishing. Max image area 18.75" x 12.75", max trim size 19" x 13" 20# Text min to 130# Cover max, coated or uncoated.
- Canon ImagePRESS 1135P Press – one-color, 1200 x 1200 dpi output. 256 tonal gradations w/in-line finishing & scanning. Max image area 18.75" x 12.75"
- Océ VarioPrint 140 Press – one-color, 1200 x 1200 dpi output. Max image area 18.75" x 12.75".
- Xanté Impressia Envelope Press – A2 to 10" x 13" size, 4-color w/3 side bleed capability
- iJet Color Digital Variable Print Envelope Press – 3" x 4.125" to 9" x 12" size
- Horizon CRF-362 Creaser & Folder
- Horizon APC-610 Cutter
- Horizon BQ-270V Perfect Binder
- Duplo DC-745 – rotary scoring, trimming, slitting & folding

Mailing



- Pitney Bowes MPS 4-station High Speed Envelope Inserter w/camera system, inline variable folding, nesting and inserting for #10 and 6" x 9" sizes
- Bowe Bell & Howell BBH250 High Speed 6 pocket Inserter w/ Match mailing capable & MSC Inkjet
- Bowe Bell & Howell BBH250 High Speed 4 pocket Inserter w/ Match mailing capable & MSC Inkjet
- Pitney Bowes #10 Envelope Inserter DI950 w/4 stations
- Mailcrafter Inserter 1200 C-6, accepts formats up to 9" x 12" w/6 stations
- (8) MCS Eagle Inkjet heads, 4.25" wide, 600dpi
- (2) BX63 2" Videojet Inkjet heads
- (2) Marconi 7000 Cheshire bases – Material Specs: Min 3" x 5", max 16" x 17", thickness up to 1.125"
- Buskro 660 – Material Specs: Min 3" x 5", max 16" x 17", thickness up to 1.125"
- Kirk-Rudy KR545D Tabber – applies wafer seals to 3 sides in a single pass to meet USPS regulations
- (5) Buskro – Tabber/Wafer Sealers
- Norco 360 Label Machine
- Pitney Bowes Paragon Mail Meter
- (2) UPS On-Line Pro Meter
- Federal Express Powership Meter

Extra Features

Shipping & Receiving

- (2) Large Trucks – 24'
- (2) Vans
- Delivery Car

Fulfillment/Warehousing

- For Raw Materials & Customer Printed Material

Power Equipment

- Generator – 600kW Onan
- Generator – 1500kW Kohler
- Generator – 450kW Kohler
- Generator – 600kW Kohler

Solar Power

- One of the largest rooftop photovoltaic arrays in Connecticut – 4,540 solar panels, generating green energy for approximately 14% of our total electricity usage

Additional Services Offered

- Hot melt glue application
- Cold glue application
- Plastic shrink wrapping
- Punching
- Taping
- Wire-o binding
- Kitting
- Full hand finishing
- 3 & 5 hole drilling