



# Allied Printing's Environmental **SUSTAINABILITY** INITIATIVES

Allied is committed to being a **POSITIVE FORCE** in the protection & enhancement of our local & global environment



## MANUFACTURING BEST PRACTICES

- Significant reduction in waste sent to landfill through **RECYCLING** nearly **100%** of consumables – cardboard, plastics, laminated paper, aluminum, virgin white and mixed paper
- Clean interior environment – plant **FILTRATION** system provides paper powder-free and dust-free air
- Employee-focused recycling programs for paper, plastic bottles and cans
- Compliance with federal, state, local laws & regulations – **NO VIOLATIONS**
- Daily recycler of press-wash chemicals
- Vegetable- & Soy-based inks
- Minimize and, when possible, **ELIMINATE USE OF HAZARDOUS CHEMICALS** – small quantity generator of hazardous waste
- Continually working to reduce our carbon footprint



## AWARDS & CERTIFICATIONS

- **FSC**® Certification – FSC® C012441
- U.S. Department of Environmental Protection **GreenPower** Partner
- Renewable Choice Energy certificate recipient 2015 – 2017
- ISO 9001: 2008 compliant – renewed certification May 2017
- **PACE Business Leadership Award recipient** – People's Action for Clean Energy – honored by the largest all-volunteer clean energy organization in Connecticut for our outstanding commitment as a positive force in the protection and enhancement of the local and global environment
- Congratulated by the Connecticut Dept of Energy & Environmental Protection as a role model for **CLEAN ENERGY**, economics & environmental sustainability



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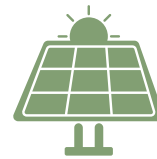


## GREEN POWER

- Increased **WINDPOWER** to 58% of our energy base
- In combination with solar power & energy credits, we use 9 million kWh of **GREEN POWER** yearly, enough to meet 100% of our annual electricity use

**“Solar is part of our ongoing environmental program & puts Allied in the forefront in utilizing renewable energy for the production of our clients’ commercial printing needs.”**

*John G. Sommers, President & CEO  
Allied Printing Services, Inc.*



## SOLAR POWER

- **Installed one of the largest rooftop arrays in Connecticut, June 2015: 4,540 solar panels.** This 1.4 megawatt system provides about 14% of our total electricity usage, **replacing traditional power from the utility grid with clean onsite renewable energy generated by the sun.** The environmental benefits of this system are equivalent to:
  - Powering 145 typical homes per year
  - Planting over 27,000 acres of trees
  - Taking 222 cars off the road annually
- This system alone results in an avoidance of about **1,116,000 POUNDS OF CO<sub>2</sub> PER YEAR**